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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/559,640	12/02/2005	Erik Oden	ER10018.US	7283	
41863 TAYLOR & A	7590 01/17/200 UST, P.C.	В	EXAM	INER	
P.O. Box 560			ROSS, DANA		
142. S Main St Avilla, IN 4671			ART UNIT PAPER NUMBER		
,			3722		
			MAIL DATE	DELIVERY MODE	
			01/17/2008	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)	
	10/559,640	ODEN ET AL.	
Notice of Allowability	Examiner	Art Unit	* ***
	Dana Ross	3722	
The MAILING DATE of this communication apperatus and the second serious allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	ears on the cover sheet wi (OR REMAINS) CLOSED in or other appropriate common IGHTS. This application is s	n this application. If not included unication will be mailed in due course	e. THIS e initiative
1. This communication is responsive to <u>12/2/05</u> .			
2. ☑ The allowed claim(s) is/are <u>6-10</u> .			
3. Acknowledgment is made of a claim for foreign priority una a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority do International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	e been received. e been received in Application cuments have been receive of this communication to file MENT of this application.	on No d in this national stage application fro e a reply complying with the requirem	ents
4. A SUBSTITUTE OATH OR DECLARATION must be subminformal patent application (PTO-152) which give	es reason(s) why the oath o	r declaration is deficient.	- 01
5. CORRECTED DRAWINGS (as "replacement sheets") must			
(a) including changes required by the Notice of Draftsper	son's Patent Drawing Review	w (PTO-948) attached	
1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date	•		•
(b) including changes required by the attached Examiner Paper No./Mail Date			
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in	l.84(c)) should be written on t the header according to 37 Cl	he drawings in the front (not the back) FR 1.121(d).	of ·
 DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT 	osit of BIOLOGICAL MAT FOR THE DEPOSIT OF BI	ERIAL must be submitted. Note the DLOGICAL MATERIAL.	ne
Attachment(s)	·		
1. ☑ Notice of References Cited (PTO-892)	5. Notice of Ir	formal Patent Application	•
2. \square Notice of Draftperson's Patent Drawing Review (PTO-948)		ummary (PTO-413),	
 3. ☑ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 12/2/05;2/3/06 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material 	7. Examiner's	/Mail Date Amendment/Comment Statement of Reasons for Allowance	9
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Allowable Subject Matter

1. Claims 6-10 are allowed.

The following is an examiner's statement of reasons for allowance: The prior art neither anticipates nor renders obvious a method of measuring a depth of a hole in a grounded composite-material workpiece being machined by an orbital cutting process (independent claims 6 and 7) or an orbital machining apparatus for producing a hole in a composite-material workpiece and measuring a depth of the hole (independent claim 10).

The closest prior art is US Pat. No. 6,663,327 (Linderholm et al.) which teaches the specifics of the orbital machining apparatus.

Linderholm does not disclose the specifics of the measuring element of the method or monitoring a specific character of the electric potential during an advancement of the cutting tool through the workpiece, detecting a point of breaking of the electric circuit when the cutting head of the cutting tool penetrates an opposite second surface of the workpiece. Linderholm does not disclose the low voltage source connected to the rotatable spindle or the measuring element as claimed in the apparatus claim.

US Pat. No. 6,309,151 (Sacchetti) teaches a method and device for controlling the machining depth.

Sacchetti does not disclose the specifics of the orbital machining apparatus and does not disclose the specific combination of limitations for the measuring element, specifically the method of determining the depth of the hole by deducting the predetermined axial length of the cutting head having penetrated the workpiece from a total length of axial advancement of the cutting tool from the first zero reference position to the point of breaking the electric circuit

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through the workpiece (claim 6) or the combination of limitations which include axially backing the cutting tool to make contact with the second surface of the workpiece for determining a second reference position of the cutting tool as it recluses the electric circuit and calculating the depth of the hole produces by the cutting tool by a help of the first zero reference position and the second reference position (claim 7) or the apparatus with the measuring element, specifically the limitations directed towards the electric circuit and first and second reference positions (claim 10).

Therefore the prior art does not anticipate the claimed inventions of independent claims 6, 7 or 10.

Furthermore, there is no motivation found to modify the prior art to obtain the claimed inventions. To modify the prior art to obtain the claimed inventions would require hindsight and furthermore would destroy the workability of the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dana Ross whose telephone number is 571-272-4480. The examiner can normally be reached on Mon-Thurs.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Monica Carter can be reached on 571-272-4475. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Dana Ross/ Primary Examiner Art Unit 3722